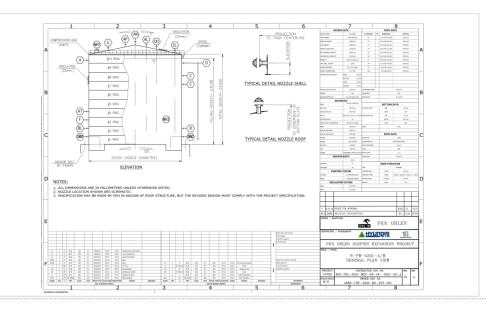




# **MAJOR PROJECTS WORLDWIDE**



# PKN ORLEN Olefins Expansion Project - Plock. Poland



### Client

Técnicas Reunidas & Hyundai Engineering Co.

Location

Plock. Poland

**Year** 2022

### Description

26 carbon steel and stainless steel tanks (EN 14015) on EPC Basis (including all the internals, insulation, surface treatment, etc) for PKN ORLEN Olefins Expansion Project.



# CEPSA La Rabida Refinery LPG Storage Expansion Project – Huelva, Spain





Client	I
Cepsa	E
Location	
Huelva - Spain	7
Year	- F
2019-2021	

### Description

EPC Project of (1) one net capacity 1,800  $\rm m^3$  LPG Spherical Tank for the Terminal expansion at CEPSA La Rabida Refinery, Huelva.

The scope of works include detailed engineering, procurement, construction, and tests of an insulated sphere with its Fire-Fighting System ASME VIII Div. 2 stamped and CE marked.



### **KIPIC LNG Import Terminal** - Al Zour, Kuwait



### Client

Amec Foster Wheeler / KIPIC (KNPC)

Location

Al-Zour - Kuwait

Year

2016-2022

#### Description

Project Management Consultancy Services (PMC) in Al-Zour LNG Import Terminal for (8) eight LNG Full Containment Tanks of 225,000  $\rm m^3$  each.



# BANAGAS Field Pipelines and Sitra Storage Expansion Project – Sitra, Bahrain



Client	Description
JGC Gulf International Co. Ltd	Turnkey EPC Project for Sitra Storage Expansion.
Location	Detailed engineering, procurement, erection, tests, and pre-
Sitra - Bahrain	commissioning for (1) one Butane and (1) one Propane storage tanks with capacities of 100,000 and 200,000 barrels,
Year	respectively. Single-walled refrigerated storage tanks designed as per API
2016-2018	620 Code, Appendix R and built with low-temperature carbon steel.



# FLUXYS LNG Terminal Expansion – Zeebrugge, Belgium



Client	Description
Fluxys	EPC LNG Terminal Expansion.
Location	Detailed engineering, procurement, construction and
Zeebrugge - Belgium	commissioning of (1) one 180,000 $m^3$ tank and all the
Year	necessary equipment for its integration into the terminal, as well as the Boil-off Gas system.
2015-2019	



# CEPSA La Rabida Refinery Gasoline Storage Tank - Huelva, Spain



Client	Description
Серѕа	Turnkey EPC Project of (1) one 9,000 m <sup>3</sup> Gasoline Storage Tank
Location	for the Terminal Expansion at CEPSA La Rabida Refinery in Huelva.
Huelva - Spain	The scope of works comprised engineering, procurement, civil &
Year	mechanical works, instrumentation, and electrical interconnections of a dome roof with internal floating roof
2015-2016	storage tank (Y-T305) designed according to API 650 Ed.12.



# Diesel-oil and Water Storage Tanks for Combined Cycle Power Plant Djelfa – Djelfa, Algeria





Client	
Duro Felguera	
Location	
Djelfa - Algeria	
Year	
2014-2015	

#### Description

EP project of 10 Diesel-oil and Water Storage Tanks for the Combined Cycle Power Plant Djelfa at Djelfa, Algeria.

The scope of works included detail engineering, procurement, and shipping of (2) Diesel-oil storage tanks with capacity of 26,000 m<sup>3</sup> each and (8) eight Water storage tanks with a total capacity of  $30,000 \text{ m}^3$  designed according to API 650 Ed.12.



# YPFB NUTANKS - RSCZ/RCBA Spherical Tanks - Gran Chaco, Bolivia



Client	D
Carlos Caballero	E
Location	ta
Gran Chaco - Bolivia	D
Year	S

2014-2015

#### Description

Execution of EP project consisting of (2) two LPG spherical tanks for YPFB at Elder Bell Refinery in Santa Cruz and Gualberto Villarroel Refinery in Cochabamba.

Detailed engineering, supply, procurement, fabrication and shipping of (2) two spherical tanks with capacity of 620  $\rm m^3$  each designed according to ASME VIII Div.1.



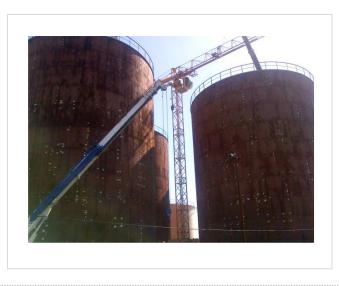
# **ECOPETROL Storage Terminal Expansion – Coveñas, Colombia**



Client	Description
Ecopetrol	EPC Project of Storage Terminal Expansion in Coveñas
Location	(Colombia) comprising (2) two 420 kbbl Crude Oil Floating Roof Storage tanks, including Civil & Mechanical
Coveñas - Colombia	Works, and electrical interconnections.
Year	



### **VOPAK Storage Terminal – Durban, South Africa**





Client	
Vopak	

#### Location

Durban - South Africa

Year

2013-2015

# Description

Execution of EP project consisting of (8) eight Diesel-oil storage tanks for Vopak Terminal in Durban.

The scope of works included detailed engineering, procurement, transportation, and site supervision of (8) eight Diesel-oil Storage Tanks with a capacity of 8,000 m<sup>3</sup> each designed as per API 650  $11^{\text{th}}$  Ed.



# PETROFAC LPG Spherical Tanks – Rabigh, Saudi Arabia





#### Client

Petrofac

### Location

Rabigh - Saudi Arabia

Year

2013-2015

# Description

EPC Project including complete design, detailed engineering, procurement, transport, on-site erection and testing for (3) three spherical storage tanks for LPG with capacity of 3,000 m<sup>3</sup>, (1) one spherical tank for isobutylene with capacity of 2,000 m<sup>3</sup> and (1) one spherical tank for ethylene with capacity of 1,048 m<sup>3</sup>.



# **RECOPE Hydrocarbon Storage Tanks and Auxiliary Works – Limon, Costa Rica**





# Client

Recope

### Location

Moin, Limon Port - Costa Rica

Year

2013-2018

# Description

EPC construction of (1) one Gasoline Storage Tank for gasoline (16,000 m<sup>3</sup>), (1) one Diesel-oil Storage Tank (56,000 m<sup>3</sup>) and Bunker Storage Tank (16,000 m<sup>3</sup>). Project scope comprised Civil & Mechanical Works, connecting piping, EI&C, Fire Fighting systems, hydrocarbon pumping system, dikes as well as other auxiliary systems.



# **BP Oil Propylene Spherical Tank – Castellon, Spain**





Client	
BP Oil	
Location	
Castellon - Spain	
Year	

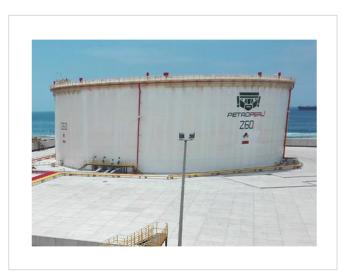
### Description

EPC Project including detailed engineering, design as per ASME VIII Div.2, procurement, transportation, on-site erection, insulation and tests for (1) one Propylene Spherical Tank with a capacity of 7,330 m<sup>3</sup>.



# PETROPERU 380 Kbbls Crude Oil Storage Tank – Talara, Peru





Client	
Petroperú	
Location	
Talara, Piura - Peru	
Year	

2013-2016

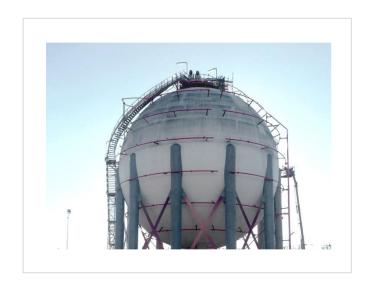
# Description

EPC Project of a 380 kbbl capacity Crude Oil Storage Tank designed according to API 650 at Talara Refinery, Piura (Peru).



# **CEPSA Propylene Spherical Tank – Huelva, Spain**





Client	
Cepsa	
Location	
Huelva - Spain	
Year	

### Description

EPC Project including detailed engineering, design according to ASME VIII Div.2, procurement, fabrication and transport, field erection and tests according to ASME and CE certifications of (1) one Propylene Spherical Tank F-7501 with a capacity of  $5,000 \text{ m}^3$ .



### **REPSOL SK Lube Oil Terminal – Cartagena, Spain**



Client		
Repsol-SK		
Location		
Cartagena - Spain		
Year		

2013-2014

### Description

EPC Project including detailed engineering, complete design, procurement, transport, on-site erection and tests of (13) thirteen storage tanks [(4) four of 12.000 m<sup>3</sup> capacity, (4) four of 7.000 m<sup>3</sup> capacity, (2) two of 5.000 m<sup>3</sup> capacity, (1) one of 4.000 m<sup>3</sup> capacity and (2) two of 2.600 m<sup>3</sup> capacity)] for various lube oils.



# YPFB Gran Chaco Turboexpansion Liquid Project - Gran Chaco, Bolivia



Client	E
Initec-YPFB	E
Location	
Gran Chaco - Bolivia	(
Year	C

2012-2014

# Description

EPC Project including complete design according to ASME VIII Div2, detailed engineering, procurement, transport, on-site erection, post weld heat treatment, and testing for (4) four LPG spherical tanks with a capacity of 7,500 m<sup>3</sup> each and (3) three Isopentane Spherical Tanks with a capacity of 635 m<sup>3</sup> each.



# VTTV 352,000 m<sup>3</sup> Storage Terminal – Vasilikos, Cyprus



Client	Description
J&P	EPC project including design, detailed engineering,
Location	procurement, preassembly, assembly and testing of (19) nineteen tanks [(3) three of 40,000 m <sup>3</sup> capacity, (6) six of
Vasilikos - Cyprus	21,000 m <sup>3</sup> capacity, (5) five of 11,000 m <sup>3</sup> capacity, and (5) of 10,000 m <sup>3</sup> capacity)] for VTTV storage terminal at Vasilikos
Year	(Cyprus).



# **RECOPE Moin Refinery Expansion- Limon, Costa Rica**



Client	
Recope	
Location	
Moin, Limon Port - Costa Rica	
Year	

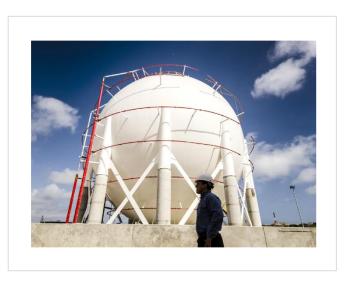
#### Description

EPC Project of (4) four LPG Spherical Tanks with 4,000 m<sup>3</sup> capacity each one, associated pipelines, pumping system and other auxiliary equipment for Recope Moin Refinery at Moin, Limon Port (Costa Rica).



# **PETROPERU LPG Terminal Expansion – Talara, Peru**





Client	D
Petroperú	EF
Location	ea
Talara, Piura - Peru	
Year	

2012-2015

### Description

EPC supply of (3) three LPG Spherical Tanks designed according to ASME VIII Div.2 with a capacity of 3,200 m<sup>3</sup> each one, at Petroperu Talara Refinery, Piura (Peru).



# **TRADEBE 180,000** m<sup>3</sup> Storage Terminal - Barcelona, Spain





### Client

ABT Ingeniería y Consultoría Medioambiental

Location

Barcelona - Spain

Year

2011-2012

# Description

EPC Project for fuel-oil, diesel-oil and biodiesel Storage Tanks including design as per API 650 Code, detailed engineering, procurement, fabrication, erection and testing of 13 tanks [(2) two of 20,000 m<sup>3</sup> capacity, (5) five of 16,000 m<sup>3</sup> capacity, (3) three of 5,000 m<sup>3</sup> capacity, and (1) one of 2,000 m<sup>3</sup> capacity)] at Tradebe Terminal located in Barcelona Port.



# VOPAK 200,000 m<sup>3</sup> Storage Terminal – Algeciras, Spain



#### Client

Ecolaire Grupo OHL

### Location

Algeciras - Spain

Year

2011-2012

### Description

Tank EPC Project including design, detailed engineering, procurement, preassembly, erection and testing of 7 tanks [(2) of 40,000 m<sup>3</sup> capacity, (2) of 30,000 m<sup>3</sup> capacity and (3) of 19,000 m<sup>3</sup> capacity)] at Vopak Terminal in Algeciras.



### **RECOPE Horizontal LPG Bullet Tanks – Limon, Costa Rica**



Client	
Recope	
Location	
Moin, Limon Port - Costa Rica	
Year	

#### Description

LSTK EPC Terminal expansion, including basic and detailed engineering, procurement, fabrication, shipping, construction, and tests for (6) six LPG horizontal bullets with a capacity of 250 m<sup>3</sup> each, civil Works and interconnections with the existing facility (piping, electrical instrumentation, etc.) at Recope Refinery, Moin (Costa Rica).



# **RECOPE LPG Terminal Expansion (Phase 1) – Limon, Costa Rica**



Client	C
Recope	L
Location	e
Moin, Limon Port - Costa Rica	4
Year	N N

#### Description

LSTK EPC Terminal expansion, including basic and detailed engineering, procurement, fabrication, shipping, construction, and tests for (1) one LPG spherical tank with a capacity of 4,000 m<sup>3</sup>, Civil Works and interconnections with existing facility (piping, electrical instrumentation, etc.) for Recope Refinery, Moin (Costa Rica).



# **PLUSPETROL LPG Terminal Expansion – Pisco, Peru**





### Client

Ecolaire Grupo OHL

### Location

Pisco - Peru

Year

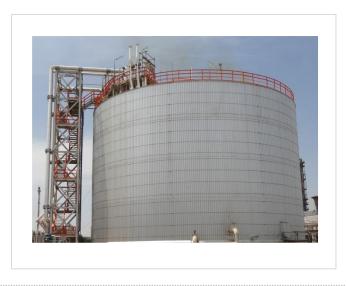
2010-2011

# Description

Design, detailed engineering, procurement, fabrication, and erection of (1) one spherical tank with capacity of  $4,000 \text{ m}^3$  in Pisco (Peru), including heat treatment at site.



# STATE CONCERN TURKMENHIMIYA Fertilizer Plant Ammonia Storage Tank - Mary, Turkmenistan





### Client

Kawasaki

### Location

Mary - Turkmenistan

# Year

2010-2011

# Description

Complete design, detailed engineering, procurement, shipping, site supervision, and tests of (1) one ammonia storage tank with a capacity of  $8,000 \text{ m}^3$ , (3) three water tanks and (9) nine processing tanks for Fertilizer Plant in Mary, Turkmenistan.



# ENAGAS 300,000 m<sup>3</sup> LNG Storage Tank- Gijon, Spain





Client		
Enagás		
Location		
Gijon -Spain		
Year		
2009-2012		

### Description

EPC Project for the design, detailed engineering, procurement, fabrication, erection, and tests of (2) two Full containment LNG Storage Tanks (150,000 m<sup>3</sup> capacity each one) for Enagás at El Musel Port, Gijon.



# ANDASOL 32,000 m<sup>3</sup> Molten Salts Storage Tanks – Granada, Spain





### Client

Duro Felguera Energía

### Location

Granada - Spain

Year

2009-2011

# Description

EPC Project for the design, detailed engineering, procurement, fabrication, erection, and tests of (2) two Molten Salts Storage Tanks (capacity 16,161  $m^3$  each one) for DFE at Guadix, Granada.



# ENAGAS 300,000 m<sup>3</sup> LNG Storage Tank – Barcelona, Spain





Client		
Enagás		
Location		
Barcelona - Spain		
Year		
2007-2010		

### Description

EPC Project for the design, detailed engineering, procurement, fabrication, erection, and tests of (2) two Full containment LNG storage tanks (150,000 m<sup>3</sup> capacity each one) for Enagás.



# **CEPSA LPG Terminal Expansion – Huelva, Spain**



Client	Description
Серѕа	EPC Project for the design, detailed engineering, procurement,
Location	fabrication, erection and tests for (3) three Propane and Butane Spherical Tanks (capacity 4,800 m <sup>3</sup> each one) at Cepsa
Huelva - Spain	Refinery La Rabida, Huelva (Spain).
Year	



# **CEPSA La Rabida Refinery Storage Expansion – Huelva, Spain**



Client	Description
Серѕа	EPC Project for the design, detailed engineering, procurement,
Location	prefabrication, erection, and tests of (4) four Storage Tanks (with capacities of 52,300 m <sup>3</sup> , 42,300 m <sup>3</sup> , 36,700 m <sup>3</sup> , and
Huelva - Spain	36,500 m³) at Cepsa La Rabida Refinery, Huelva (Spain).
Year	



# ENAGAS 150,000 m<sup>3</sup> LNG Storage Tank – Cartagena, Spain





Client	
Enagás	
Location	
Cartagena - Spain	
Year	

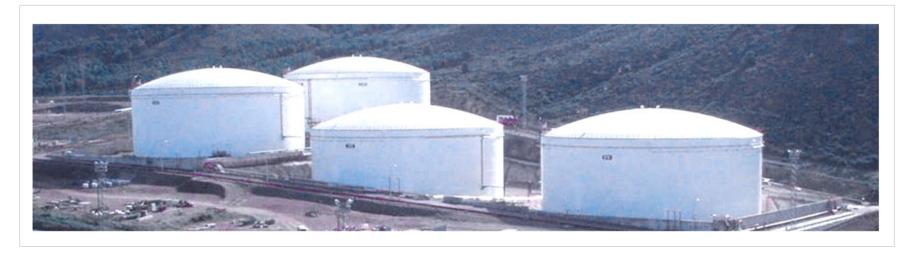
#### 2005-2007

### Description

EPC Project for the design, detailed engineering, procurement, fabrication, erection, and tests of (1) one Full containment LNG storage tanks (150,000 m<sup>3</sup> capacity each one) for Enagás.



# CORES 200,000 m<sup>3</sup> Storage Terminal - Cartagena, Spain



Client	Description
Cores/Repsol	LSTK EPC strategic sto
Location	detailed engineering, pr tests of (4) four Diesel-
Cartagena - Spain	50,000 m <sup>3</sup> each, Civil \ electricity, instrumentat
Year	Repsol Refinery, Cartage

2005-2007

LSTK EPC strategic storage Terminal, including basic and detailed engineering, procurement, fabrication, site erection, tests of (4) four Diesel-oil Storage Tanks with a capacity of 50,000 m<sup>3</sup> each, Civil Works, Fire Fighting System, piping, electricity, instrumentation, etc. and interconnections with Repsol Refinery, Cartagena (Spain).



# CORES 200,000 m<sup>3</sup> Storage Terminal – Puertollano, Spain



Client	
Cores / Repsol	
Location	
Puertollano - Spain	
Year	

### Description

LSTK EPC strategic storage Terminal, including basic and detailed engineering, procurement, fabrication, site erection, tests of (4) four Diesel-oil Storage Tanks with a capacity of 50,000 m<sup>3</sup> each, Civil Works, Fire Fighting System, piping, electricity, instrumentation, etc. and interconnections with Repsol Refinery, Puertollano (Spain).



# ENAGAS 150.000 m<sup>3</sup> LNG Storage Tank – Barcelona, Spain





Client	
Enagás	
Location	
Barcelona - Spain	
Year	

2004-2006

### Description

EPC Project for the design, detailed engineering, procurement, fabrication, erection, and tests of (1) one Full containment LNG storage tanks (150,000 m<sup>3</sup> capacity) for Enagás.



# Petróleos Asturianos 40,000 m<sup>3</sup> Storage Terminal – Gijon, Spain



Client	Description
Petróleos Asturianos	LSTK EPC supply of basic and detailed engineering,
Location	procurement, fabrication, erection, and tests of (7) seven Diesel, Gasoline, and Water Storage Tanks with a total capacity
Gijon - Spain	of 240,000 m <sup>3</sup> , including civil works, Fire Fighting Systems, piping, electricity, instrumentation, etc. in Gijon (Spain).
Year	



### Tancar 110,000 m<sup>3</sup> Storage Tank – Cartagena, Spain





#### Client

Felguera-IHI

Location

Cartagena - Spain

Year

2003-2004

### Description

LSTK EPC supply of basic and detailed engineering, procurement, fabrication, erection, and tests of (5) five Dieseloil Storage Tanks with a capacity 22,000 m<sup>3</sup> each and (1) one Water Storage Tank with a capacity of 4,000 m<sup>3</sup>, including civil works, Fire Fighting System, piping, electricity, instrumentation, etc.



# ENAGAS 150,000 m<sup>3</sup> LNG Storage Tank – Barcelona, Spain





Client		
Enagás		
Location		
Barcelona - Spain		
Year		

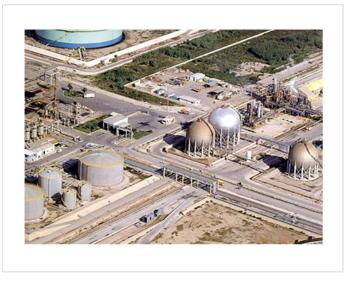
### 2002-2005

### Description

EPC Project for the design, detailed engineering, procurement, fabrication, erection, and tests of (1) one Full containment LNG storage tanks (150,000 m<sup>3</sup> capacity) for Enagás.



# UBE 10.000 m<sup>3</sup> Anhidrous Ammonia Spherical Tank - Castellón, Spain





### Client

Proquimed UBE

### Location

El Grao, Castellon - Spain

# Year

2002-2003

# Description

EPC Project for the design, detailed engineering, procurement, fabrication, field erection, and tests for (1) one Anhydrous Ammonia Spherical Tank with a capacity of 10,000 m<sup>3</sup> for UBE, Castellon (Spain). This is the largest spherical tank in Spain for the period and the supply included Civil Works, insulation, and interconnecting piping.



# Secicar 70,000 m<sup>3</sup> Storage Terminal – Granada, Spain





С	i	e	ľ	٦	t	

Secicar

#### Location

Granada - Spain

Year

2000-2001

### Description

EPC Project for the design, detailed engineering, procurement, transport, erection, tests and start-up of a hydrocarbon storage terminal with (1) one Diesel-oil Storage Tank (capacity 25,000 m<sup>3</sup>), (1) one Diesel-oil Storage Tank (capacity 10,000 m<sup>3</sup>), (2) two Diesel-oil Storage Tanks (capacity 2,000 m<sup>3</sup>), (1) one Gasoline Storage Tank (capacity 16,000 m<sup>3</sup>), (1) one Gasoline Storage Tank (6,000 m<sup>3</sup>), (2) two Gasoline Storage Tanks (capacity 2,000 m<sup>3</sup>), and (1) one Fire Water tank (5,000 m<sup>3</sup>), including Civil & Mechanical works, piping and equipment, EI&C.



# CEPSA 300,000 m<sup>3</sup> Crude Oil Storage Tanks- Huelva, Spain





Client		
Cepsa		
Location		
Huelva - Spain		
Year		

### Description

EPC Project. Design, detailed engineering, procurement, erection and tests of (2) two Crude Oil Storage Floating Roof Tanks with a capacity of 150,000  $m^3$  each at CEPSA La Rabida Refinery, Huelva (Spain).





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